

Advantage 4000 Welder's Adapter

part no.
10065326
10077063

for Advantage 4000 Facepiece instructions for use and care

FITTING THE ADAPTER (single-port: 10065326)

1. Remove the inlet assembly from the advantage 4000 facepiece
2. Align the welding adapter breathing port over the advantage 4000 facepiece inlet housing.
3. Place the Welding Adapter over the facepiece
4. Replace the inlet assembly and firmly reengage the adapter
5. Pull inlet assembly outward to ensure successful engagement
6. Perform a negative pressure check to verify facepiece seal

FITTING THE ADAPTER (TWIN-PORT: 10077063)

1. Remove the inlet assembly from the advantage 4000 facepiece
2. Remove the bayonet gaskets (10018496)
3. Align the welding adapter breathing port over the advantage 4000 facepiece inlet housing.
4. Place the Welding Adapter over the facepiece
5. Replace the inlet assembly and firmly reengage the adapter
6. Pull inlet assembly outward to ensure successful engagement
7. Replace both bayonet gaskets
8. Affix a cartridge, canister, or simply cover inhalation ports
9. Perform a negative pressure check to verify facepiece seal

STANDARD LENSES

To change the Welding Lens or replace the Cover Plate, raise the door of the Adapter, push inward while simultaneously sliding them out through the slot provided in the side of the door.

MAK-1 AUTO-CHANGE™ LENS

This adapter may also be used with a MSAK-1 automatic-darkening welding lens. The MAK-1 lens has five dark shade levels: 9,10,11,12, and 13. Welders can see their work at comfortable light levels with constant eye and face protection. The lens automatically darkens in 0.3 milliseconds after an arc is struck without flipping a helmet. Additionally, the non-electronic, UV/IR interference filter constantly blocks injurious radiation, whether the lens is light or dark, on or off.

For installation, use, maintenance and cleaning of the MAK-1 lens, refer to the instructions provided with each lens kit, P/N 10068122.

CLEANING AND SANITIZING

⚠ CAUTION

Do not use cleaning solutions of water on Auto-Change lenses. When cleaning an MAK-1 lens, refer to instruction booklet P/N: 10068122 provided with lens kit.

The entire Facepiece Assembly and Adapter should be cleaned and sanitized after wearing with MSA Cleaner-Disinfectant Liquid (P/N: 10009971)

1. Remove the Adapter from the Facepiece
2. Remove Welding Lens and Cover Plate from the Adapter, Clean separately.
3. Clean the Adapter, Facepiece Assembly, and Standard Lens as follows:
 - a. Make a solution of Cleaner-Disinfectant Liquid and water, following the instructions of the Cleaner-Disinfectant container.
 - b. Immerse in solution and scrub gently with a soft brush until clean.
 - c. Rinse in clear warm water (maximum 120°F) and allow to air dry.

⚠ CAUTION

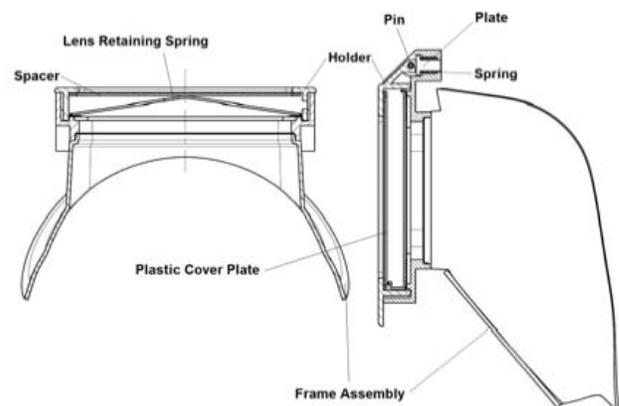
Cleaning at or below the recommended 120°F temperature will avoid possible overheating distortion of parts of the respirator which would require replacement.

ACCESSORIES: (Order by Part Number and give description)

Part No.	Description
470781	Holder
470783	Pin
470784	Plate
630832	Spring
87013	Lens Retaining Spring
87009	Spacer, Lens
696095	Plastic Cover Plate
10065327	Frame Assembly, Single-Port
10077064	Frame Assembly, Twin-Port

MAK-1 AUTO-CHANGE™ LENS (Electronic Lens)

Part No.	Description
10068601	Lens, Auto-Darkening, Shade 9 through 13



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